

# High-accuracy sensor signal processing circuits

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Many household appliances, industrial and process control systems and medical instrumentation have sensors. In such systems, sensor interface circuits improve their performance. In this study, interface circuits for high-accuracy sensors were developed.

For a resistance sensor, resistance-to-frequency converter was developed. The converter is based on the relaxation oscillator consisting of Wheatstone bridge followed by an integrator and a comparator. By incorporating the nonlinear and delay compensation scheme into the basic architecture, the resolution and the linearity higher than  $5 \times 10^{-4}$  and  $2 \times 10^{-5}$ , respectively, has been achieved.

For a differential capacitance transducer whose two capacitors  $C_1$  and  $C_2$  change complementally with a measurand, four interface circuits were developed which perform the ratiometric operation  $(C_1 - C_2)/(C_1 + C_2)$ . The first is based on the capacitance-to-voltage (C/V) conversion. An A/D converter is used for the ratiometric operation. In this architecture, one C/V converter is commonly used to detect  $C_1$  and  $C_1 + C_2$ , to minimize the error due to the nonideal behaviour of the C/V converter. A prototype interface has detected the relative capacitance change as small as  $3.4 \times 10^{-5}$  with the accuracy higher than  $10^{-3}$ . The second interface is also based on the C/V conversion, but the feedback technique is applied, instead of an A/D conversion, to perform the ratiometric operation. With this feedback architecture, the relative capacitance change as small as  $6 \times 10^{-5}$  can be detected.

The third interface is based on a relaxation oscillator consisting of an integrator and a comparator. The two transducer capacitors are alternately connected by diode switches to the integrator. This multiplexing converts the capacitance ratio into the duty ratio of the oscillator output. A prototype interface has achieved the relative accuracy as small as  $2.6 \times 10^{-5}$ . The fourth interface is synthesized by the state variable method, consisting of an integrator, a differentiator, and an inverting amplifier. The output of the inverting amplifier is fed back to the integrator, to form an relaxation oscillator. This architecture features a high-speed ratiometric operation and the detectable relative change is  $10^{-3}$ .

Because of their high-accuracy signal processing, the circuits described in this thesis will find wide applicability in sensor interfaces.