

# Hot-electron Injection Type Thin-film EL Devices

March, 1993

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Hot-electron injection thin-film electroluminescent (HEI-EL) devices have been fabricated on p-type Si substrates. In these devices, the hot-electrons in SiO<sub>2</sub> layer injected from p-type Si are re-injected into the active layer to excite EL centers.

In p-Si-SiO<sub>2</sub> structure, the electrons excited by avalanche effect are accelerated towards Si-SiO<sub>2</sub> interface and gain energy enough to surmount or tunnel the SiO<sub>2</sub> energy barrier. The transportation of electrons in SiO<sub>2</sub> layer is studied by measuring the emitted luminescence intensity in the course of anodic oxidation of Si.

The EL characteristics of HEI-EL device is found to be similar to that of the conventional EL devices. The HEI-EL device shows a maximum luminance of over 1000 cd/m<sup>2</sup> and a maximum luminescent efficiency of 1.14 lm/W. However, the threshold voltage with an active layer thickness of 300nm is observed to be about 40V, a lower value than that of conventional EL devices. The threshold voltage of HEI-EL devices is decreased by 15V when p/n substrates (a p-layer formed on n-type substrate) are used, because the minority carrier, electrons, in p-layer are supplied from n-layer.

The accumulated electrons at the Si-SiO<sub>2</sub> interface, which affect the EL characteristics of HEI-EL devices, can be swept DC bias voltage applied between the n<sup>+</sup> layer formed as a guard ring and the substrate. This results for 30 times higher luminance increment when the bias voltage is 4V under constant driving voltage of 47V.