

22 **Abstract:**

23 *N*-glycosylation of human β 1,3*N*-acetylglucosaminyltransferase 2 (β 3GnT2) is
24 essential for its biological function. β 3GnT2 fused to GFP_{uv} (GFP_{uv}- β 3GnT2) was
25 produced by non-virus expression systems in stably transformed insect cells and
26 silkworm larvae using a recombinant BmNPV bacmid, and purified for analysis of
27 *N*-glycosylation. The *N*-glycan structure of β 3GnT2 was identified by glycoamidase A
28 digestion, labeling with 2-aminopyridine (PA), and HPLC mapping. The
29 paucimannosidic *N*-glycan structure (73.2%) was predominant in stably transformed
30 *Trichoplusia ni* cells. In contrast, *N*-glycan with Gal (21.3%) and GlcNAc (16.2%)
31 terminal residues linked to Man α (1,3) branch were detected on β 3GnT2 expressed in
32 silkworm larvae. The presence of terminal Gal and bisecting GlcNAc residues such as
33 Gal β 1, 4GlcNAc β 1, 2Man α 1,3(GlcNAc β 1,4)(Man α 1,6)Man β 1, 4GlcNAc is not typical
34 structure for lepidopteran insect *N*-glycosylation. Although allergenic α 1,3-fucose
35 residues have been found in *T. ni* cells, only α 1,6-fucose residues were attached to the
36 β 3GnT2 glycan in silkworm larvae. Therefore, silkworm larvae might be a useful host
37 for producing human glycoproteins.

38 *Keywords:* silkworm larvae; BmNPV bacmid; insect cell,
39 β 1,3*N*-acetylglucosaminyltransferase 2; *N*-glycosylation

40

41 **1. Introduction**

42 Glycosylation plays an important role in a number of therapeutic proteins (Werner
43 et al., 2007) and is one of the most common post-translational modifications to
44 proteins in eukaryotic cells (Jenkins et al., 1994). The carbohydrate moiety of
45 glycoproteins influences solubility, stability, enzyme activity, secretion and cellular
46 processing (Varki et al., 1993). The structure of glycan depends on the glycosylating
47 enzymes in the endoplasmic reticulum and the Golgi apparatus of the eukaryotic host
48 cell (Werner et al., 2007).

49 Insect cell/larvae systems have been used as hosts for production of many kinds of
50 proteins. These systems can produce heterologous proteins at high-levels, in a
51 cost-effective way, in addition to posttranslationally modifying proteins. In general, the
52 baculovirus-insect cell/larvae system transiently expresses the desired foreign gene
53 during the immediately early phase of infection. Subsequently, the host cell moves to a
54 cell lysis phase, resulting in release of intracellular contents into the cell broth. In this
55 process, the secreted protein might have insufficient post-translational modifications,
56 such as glycosylation. Typically, *N*-linked glycan structures obtained from insect tissue
57 cells do not contain terminal GlcNAc, Gal or sialic acid residues (Jenkins et al., 1996),
58 but high mannosidic and paucimannosidic structures.

59 The gene for β 1,3-*N*-acetylglucosaminyltransferase 2 (β 3GnT2) was cloned and
60 expressed in the Sf9 insect cell line (Shiraishi et al., 2001), and recently, its production
61 level has been improved using *Trichoplusia ni* insect cells (Kato et al., 2003, Kato et al.,

62 2004, Kato et al., 2005a) and silkworm larvae (Park et al., 2007). β 3GnT is
63 indispensable for synthesizing the lactose-*N*-triose II (GlcNAc β 1-3Gal β 1-4Glc) that is
64 converted into lacto-*N*-tetraose (Gal β 1-3GlcNAc β 1-3GalNAc β 1-4Glc) and
65 lacto-*N*-neotetraose (Gal β 1-4GlcNAc β 1-3GalNAc β 1-4Glc) (Murata et al., 1995). These
66 oligosaccharides are believed to be prebiotics, immunomodulators, and inhibitors in
67 human infection (Murata et al., 2006). The β 3GnT2 has five potential *N*-glycosylation
68 sites, Asn79, Asn89, Asn127, Asn173 and Asn219. Site-directed mutagenesis revealed
69 that the *N*-glycan position at Asn219 is necessary for β 3GnT2 activity and that at
70 Asn127 and Asn219 are critical for efficient protein secretion (Kato et al., 2005b).

71 In this study, we investigated the *N*-glycan structures on β 3GnT2 expressed in
72 insect cell and silkworm larvae. In order to overcome cell lysis by baculovirus infection,
73 we used non-virus expression and bacmid-based expression systems in stably
74 transformed cells and in silkworm larvae, respectively. The *N*-glycan was released by
75 glycoamidase A from purified GFP_{uv}- β 3GnT2 and analyzed by HPLC mapping. The
76 purified GFP_{uv}- β 3GnT2 could be used as a sample for *N*-glycan analysis on β 3GnT2,
77 because the GFP_{uv} and linker regions have no potential *N*-glycosylation sites that
78 confirmed previously (Kato et al., 2005b).

79

80 **2. Materials and methods**

81 *2.1. Cell lines, medium, silkworm larvae and bacmids*

82 Tn-pXme11CNX6 cells stably co-express GFP_{uv}-β3GnT2 under control of the
83 *Bombyx mori* actin promoter and human Calnexin under control of the OpMNPV IE2
84 promoter (Kato et al., 2005a). The *B. mori* actin promoter is widely used for gene
85 expression of stably transformed insect cell line, which was constructed by inserting the
86 GFP_{uv}-β3GnT2 gene into pXINSECT-DEST38 (Invitrogen). Suspension cultures were
87 grown in 250-ml flasks with 50 ml of SF900II serum-free medium (Invitrogen, San
88 Diego, USA) supplemented with 1% antibiotic-antimycotic (Invitrogen) and 30 mM
89 glutamine.

90 *B. mori* fifth-instar silkworm larvae (Fuyoutsukubane, Ehime Sansyu, Yahatahama,
91 Japan) were used in this study. The larvae were reared on an artificial diet (Silkmate 2S,
92 Nihon Nosan, Yokohama, Japan) at 25°C. The recombinant BmNPV bacmid in which
93 the cysteine protease gene was deleted (rBmNPV-CP⁻ bacmid) was used for expression
94 of β3GnT2 under control of polyhedrin promoter in silkworm larvae (Park et al., 2007).

95 The β3GnT2 gene fusion construct of Tn-pXme11CNX6 and rBmNPV-CP⁻ bacmid
96 consists of a hexahistidine affinity tag (His₆), the *gfp_{uv}* gene, and an enterokinase
97 cleavage site, followed by the *β3GnT2* gene from the N- to C-terminus.

98 2.2. Expression of GFP_{uv}-β3GnT2 in stable cell lines and silkworm larvae

99 Tn-pXme11CNX6 cells at a density of 5×10^5 cells/ml were cultivated in a rotary
100 shaker with an agitation rate of 100 revolutions per minutes (rpm) at 27°C, for 5 d. After
101 the culture cell broth was centrifuged at $7870 \times g$ for 5 min at 4°C, the supernatant was
102 used for GFP_{uv}-β3GnT2 purification.

103 For silkworm larvae, rBmNPV bacmid DNA was injected directly into the first
104 day of fifth-star silkworm larvae. Forty μg of rBmNPV bacmid was suspended in 5 μl of
105 1,2-dimyristyloxypropyl-3-dimethyl-hydroxy ethyl ammonium bromide (DMRIE)-C
106 (Invitrogen) as a transfection reagent and placed at room temperature for 45 min. The
107 resultant mixture was diluted to a final volume of 50 μl with PBS, and 20 μl of the
108 bacmid mixture was injected into the dorsum of the larvae using a syringe with a
109 26-gauge beveled needle. The silkworm larvae were reared in a 25°C breeding incubator.
110 The larvae were harvested at 6 days post injection (d.p.i.) and the hemolymph was
111 collected by cutting the caudal leg in a tube containing 5 μl of 200 mM
112 1-phenyl-2-thiourea, and centrifuging at $10000 \times g$ for 10 min at 4°C. The supernatant
113 samples were immediately frozen at -80°C for GFP_{uv}- β 3GnT2 purification. The
114 β 3GnT2 activity of hemolymph supernatant was lost after a few days of storage at 4°C.

115

116 2.3. Purification of GFP_{uv}- β 3GnT2

117 His-tagged GFP_{uv}- β 3GnT2 was purified by affinity chromatography using a Ni²⁺
118 immobilized resin (5.0 ml bed volume, Ni Sepharose 6 FF, GE Healthcare, Piscataway,
119 NJ, USA). The sample was applied to equilibrated column with start buffer (20 mM
120 phosphate buffer, 0.5 M NaCl and 20 mM imidazole, pH 7.4). The column was
121 re-washed with start buffer, followed by elution with a linear gradient of imidazole from
122 20 mM to 500 mM. One ml fractions were collected and assayed for β 3GnT2 activity
123 and SDS-PAGE.

124 For silkworm larvae, the hemolymph sample was diluted 5 times with 20 mM
125 phosphate buffer (pH 7.4) and mixed with 40% saturated ammonium sulfate (pH 7.4) by
126 vigorous stirring for 1.5 h. The preparation was centrifuged at $20000 \times g$ for 30 min,
127 and the supernatant was mixed with 50% saturated ammonium sulfate (pH 7.4) for 1.5 h
128 and centrifuged again. The precipitate including GFP_{uv}- β 3GnT2 was dissolved in 20
129 mM phosphate buffer (pH 7.4), followed by dialysis overnight. The dialyzed sample
130 was applied to the immobilized Ni²⁺ affinity column (His Trap HP 5ml, GE Healthcare).
131 The column was then eluted at 0.5ml/min by stepwise gradient of 100, 250 and 500 mM
132 imidazole in 20 mM phosphate buffer containing 0.5 M NaCl, monitored by both UV
133 detection at 280 nm and fluorescence intensity using a fluorescence detector
134 (RF-10AXL, Shimadzu, Kyoto, Japan) at an excitation wavelength of 395 nm and
135 emission at 509 nm. The fractions with GFP_{uv}- β 3GnT2 were concentrated by Amicon
136 Ultra Centrifugal Filter Devices (Millipore Co., Billerica, MA, USA) followed by
137 loading onto a Hi Prep Sephacryl S-200 HR column (24 ml, GE Healthcare). The
138 proteins were eluted with 20 mM phosphate buffer at flow rate of 1 ml/min.
139 Chromatography was carried out using an AKTA 10S unit controlled by UNICORN
140 software version 5.11 (GE Healthcare). The elution was collected in 0.5 ml-fractions
141 with monitoring UV at 280 nm and fluorescence intensity as above. All purification
142 steps were performed either on ice or in a refrigerated cabinet at 4°C.

143

144 *2.4. SDS-PAGE and lectin blot analysis*

145 Protein samples were analyzed by 12% SDS-polyacrylamide gel electrophoresis
146 (SDS-PAGE) using the Mini-PROTEAN II system (Bio-Rad, Hercules, USA). Bands
147 were detected using Coomassie Brilliant Blue (CBB). For the detection of fluorescent
148 GFP_{uv} fusion protein by SDS-PAGE, bands were detected by Molecular Image FX
149 (Bio-Rad).

150 The glycosylation status of β 3GnT2 was assayed by lectin blot with Concanavalin A
151 (ConA, Sigma), which detects specifically linked Man α 1-3(Man α 1-6)Man. The
152 purified sample was run on SDS-PAGE under reducing conditions and transferred to a
153 polyvinylidene difluoride membrane. The membrane was incubated with
154 FITC-conjugated ConA at room temperature, followed by three washes with TBST
155 buffer (10 mM Tris-HCl, pH7.4, 150 mM NaCl, 0.05% Tween 20) for 5 min each. The
156 bands were analyzed in a Fluor-S/MAX multi-image (Bio-Rad).

157 Protein concentration was measured with a Bradford protein assay kit (Bio-Rad).

158 2.5. β 3GnT2 activity assay

159 The β 3GnT2 activity assay was carried out in 50 mM Tris-HCl, pH 8.0, 15 mM
160 MnCl₂, 19 mM UDP-GlcNAc, 22 mM Gal β 1-4GlcNAc β -pNP, and 5 μ l of the enzyme
161 solution (total volume 25 μ l). The reaction started by the addition of the β 3GnT2 sample
162 to the reaction mixture. For each sampling, 5 μ l of the reaction mixture were added to
163 195 μ l distilled water, and the mixture was boiled for 5 min. The resulting solution was
164 filtered with a 0.45- μ m nitrocellulose filter (Millipore, Bedford, Massachusetts, USA)
165 and then the filtrates were analyzed by HPLC (LC-VP, Shimadzu, Kyoto, Japan).

166 Mightysil RP-18(H) GP 150-4.6 (Kanto Chem., Tokyo, Japan) was used as a column.
167 The reaction products were eluted with 10% methanol and detected at an absorbance of
168 300 nm. HPLC was performed at 40°C at flow rate of 1 ml/min. One unit of enzyme
169 activity was defined as the amount of enzyme capable of catalyzing the transfer of 1
170 μmol GlcNAc per minute

171

172 2.6. Structural analysis of *N*-glycans

173 All experimental procedures, including the chromatographic conditions and
174 glycosidase treatments, have been described previously (Tomiya et al., 1987, Nakagawa
175 et al., 1995, Takahashi et al., 1995). The purified $\beta 3\text{GnT}2$ was proteolyzed with a
176 chymotrypsin and trypsin mixture, and was further digested with glycoamidase A to
177 release *N*-glycans. After the removal of the peptide materials, the reducing ends of the
178 *N*-glycans were derivatized with 2-aminopyridine (PA) (Wako, Osaka, Japan). The
179 mixture of PA-derivatives of the *N*-glycans was individually separated and identified
180 sequentially on a Shim-pack HRC-ODS column (Shimadzu) and on a TSK-gel
181 Amide-80 column (Tosoh, Tokyo, Japan). The identification of *N*-glycan structures was
182 based on their elution positions on two kinds of columns in comparison with PA-glycans
183 in the GALAXY database (Takahashi et al., 2003). The *N*-glycans were confirmed by
184 co-chromatography and MALDI-TOF-MS analysis (Yagi et al., 2005).

185

186 3. Results

187 *3.1. Expression of recombinant β 3GnT2 in stably transformed cell and silkworm larvae*

188 In the stably transformed cells, Tn-pXme11CNX6 were cultivated at 5d and the
189 supernatant was harvested. For silkworm larvae, the hemolymph was collected at 6 d.p.i.
190 The β 3GnT2 activity of hemolymph and supernatant were 11 mU/ml and 32 mU/ml,
191 respectively. The β 3GnT2 expressed in silkworm larval hemolymph was 2.9 fold higher
192 than that in supernatant of stably transformed cells culture.

193 The degraded products of GFP_{uv}- β 3GnT2 in supernatant of cell culture and silkworm
194 larval hemolymph were analyzed by SDS-PAGE (Fig. 1A, B and Fig. 2A, B). Although
195 some bands of fluorescent protein with low-molecular-wight were detected in
196 supernatant of cell culture, the fragmentation of GFP_{uv}- β 3GnT2 was not observed as in
197 the case of that expressed using baculovirus (Kato et al, 2004).

198 *3.2. Purification of β 3GnT2 expressed in a stable cell line*

199 Cell culture supernatants were diluted two times with start buffer and applied to an
200 equilibrated Ni²⁺ affinity column. Approximately 46% of the β 3GnT2 activity bound to
201 the column, whereas more than 50% containing protein was washed out. The absorbed
202 GFP_{uv}- β 3GnT2 was eluted by linear imidazole gradient. The elution fractions were then
203 analyzed for β 3GnT2 activity and SDS-PAGE. The purified sample showed two major
204 bands including the GFP_{uv}- β 3GnT2 (75 kDa) and a contaminating protein (Fig. 1A).

205 The purity of the GFP_{uv}- β 3GnT as a pool of *N*-glycoproteins was assayed by lectin
206 blotting. A single GFP_{uv}- β 3GnT2 band was detected by ConA (Fig. 1B), indicating no

207 contaminants of Man terminal residue on *N*-glycan in the purified sample. Therefore,
208 the purified pool was dialyzed against pure water overnight, followed by lyophilization
209 to analyze *N*-glycans on β 3GnT2. One mg of β 3GnT2 fusion protein was purified from
210 280 ml culture supernatant and the recovery yield was 8.8%. The specific β 3GnT2
211 activity indicates a 52-fold enrichment from cell culture supernatant (Table 1).

212 3.3. Purification of β 3GnT2 expressed in silkworm larval hemolymph

213 Twenty-five ml of hemolymph was collected and diluted five times with 20 mM
214 phosphate buffer (pH 7.4), followed by precipitation with 40-50% saturated ammonium
215 sulfate. The GFP_{uv}- β 3GnT2-containing fraction was dialyzed against 20 mM phosphate
216 buffer (pH 7.4) and loaded on an immobilized Ni²⁺ affinity column. Elution was
217 performed by a stepwise gradient of imidazole concentrations from 100-500 mM.
218 Elution fractions that detected fluorescence were analyzed for β 3GnT2 activity and
219 SDS-PAGE (Fig. 2A). *N*-linked glycoprotein contamination was assayed by lectin
220 blotting, and several bands were detected with ConA (Fig. 2B). Therefore, an additional
221 purification step of size exclusion chromatography was carried out using a Sephacryl
222 S-200 HR column. Fractions eluted with 20 mM phosphate buffer were assayed by
223 SDS-PAGE (Fig. 2C). Fractions with a single GFP_{uv}- β 3GnT2 band were dialyzed
224 against pure water and lyophilized for *N*-glycan analysis. In these purification processes,
225 0.5 mg of β 3GnT2 fusion protein was purified from 25 ml silkworm hemolymph and
226 the recovery yield was 5%. The specific β 3GnT2 activity indicates 155-fold enrichment
227 from hemolymph (Table 2).

228 3.4. Characterization of *N*-glycans

229 The reducing ends of *N*-glycans released from purified GFP_{uv}-β3GnT2 by
230 glucoamidase A were reductively aminated with PA. The PA-oligosaccharides were
231 separated by ODS column and their profiles are shown in Fig. 3. Each separated fraction
232 (a through k) was then applied to an amide column. Structural assignment was
233 performed by HPLC mapping (Table 3).

234 The purified β3GnT2 sample from silkworm larvae contained
235 GlcNAcβ1,2Manα1,3(GlcNAcβ1,4)(Manα1,6)Manβ1,4GlcNAcβ1,4GlcNAc (16.2%)
236 and
237 Galβ1,4GlcNAcβ1,2Manα1,3(GlcNAcβ1,4)(Manα1,6)Manβ1,4GlcNAcβ1,4GlcNAc
238 (21.3%), which were not observed in samples from Tn-pXme11CNX6 cells (Table 3).
239 These data indicate that activities of β1,2*N*-acetylglucosaminyltransferase I (GlcNAcT
240 I), β1,4*N*-galactosyltransferase (GalT) and β1,4*N*-acetylglucosaminyltransferase III
241 (GlcNAcT III) might exist in silkworm larvae but not in Tn-pXme11CNX6 cells.

242 The *N*-glycan structure is summarized in Table 4. The different glycoforms were
243 classified as high-mannose (with more than three mannose residues), paucimannose
244 (containing two core GlcNAc residues and three or fewer mannose residues), and a
245 terminal glycan other than mannose, such as GlcNAc or galactose. The percentage of
246 high-mannose structures produced in Tn-pXme11CNX6 and silkworm larvae were
247 19.4% and 9.3%, respectively. The Tn-pXme11CNX6 sample contained larger amounts
248 of three to seven mannose residues without fucosylation (23.6%), compared to samples

249 from silkworm larvae (0.9%). Most of the paucimannosidic glycans were different in
250 addition with or without fucose residues. The *N*-glycans expressed in Tn-pXme11CNX6
251 were $\alpha(1,3)$ and $\alpha(1,6)$ fucosylated (36.0%). In silkworm larvae, the *N*-glycan structure
252 was $\alpha(1,6)$ fucosylated (29.4%). The fucosylated *N*-glycans produced by
253 Tn-pXme11CNX6 and silkworm larvae comprised 58.2% and 29.4%, of total *N*-glycans
254 respectively.

255

256 **4. Discussion**

257 The baculovirus-insect cell expression system is widely used for recombinant
258 protein production in insect cells. However, this system has limited commercial use
259 because of a difference in glycosylation between insect cells and mammalian cells.
260 *N*-glycans from insect cell lines are not usually processed to terminally sialylated
261 complex-type structures but are instead modified to paucimannosidic or oligomannose
262 structures (Tomiya et al., 2004). This is because the terminal residue of
263 *N*-acetylglucosamine can be removed by a membrane bound
264 $\beta 1,2N$ -acetylglucosaminidase (GlcNAcase) during intracellular trafficking in insect
265 cells (Altmann et al., 1995). However, there have been reports of terminal Gal residues
266 on recombinant glycoprotein produced by insect cells (Oganah et al., 1996, Hsu et al.,
267 1997, Joshi et al., 2000).

268 In this study, we characterized *N*-glycans of a $\beta 3GnT2$ fusion protein expressed by a
269 non-virus expression system in stably transformed *T. ni* cell and silkworm larvae, by

270 HPLC mapping. The supernatant of $\beta 3\text{GnT}2$ fusion protein expressed in stably
271 transformed cell was purified in single-step Ni^{2+} affinity chromatography, but only 46%
272 of total $\beta 3\text{GnT}2$ was recovered. This is because that interference with affinity of the
273 immobilized metal due to existence of complex agents in the medium (Rouslahi et al.,
274 1989). In the case of silkworm larval hemolymph, it contains various kinds of proteins
275 which cause non-specific binding to Ni^{2+} affinity column. This required to perform
276 several purification steps, ammonium sulfate precipitation, Ni^{2+} affinity
277 chromatography, and size exclusion chromatography to prepare sample for *N*-glycan
278 analysis. The Strep-tag (II) might be more useful for one-step affinity purification of
279 recombinant protein from silkworm larval hemolymph (Dojima et al., 2009).

280 Most of the glycans produced by stably transformed *T. ni* cells were
281 paucimannosidic forms (73.2%). This indicates that glycans were properly processed in
282 the endoplasmic reticulum and Golgi apparatus, but underwent degradation by
283 GlcNAcase (Altmann et al., 1999). Remarkably, stably transformed *T. ni* cells produced
284 the allergenic $\alpha 1,3$ -fucose residue in an $\alpha 1,6$ -fucosylated trimannosidic structure
285 (36.0%). In contrast, $\text{Gal}\beta 1,4\text{GlcNAc}\beta 1,2$ residues (21.3%) and GlcNAc residues
286 (16.2%) linked to the $\text{Man}\alpha(1,3)$ branch with bisecting GlcNAc residue were detected
287 on $\beta 3\text{GnT}2$ produced by silkworm larvae. This indicates that the activity of GlcNAcT I
288 and GalT might exist in the silkworm.

289 Kulakosky *et al.* investigated variability in glycosylation of a recombinant protein in
290 different insect cells (Kulakosky et al., 1998). Using the baculovirus expression system

291 with *B. mori* larvae, the secreted alkaline phosphatase contained significant quantities of
292 fucosylated oligosaccharides containing dimannose and linear trimannose, with virtually
293 no terminal α 1,3-linked mannose. On recombinant interleukin-3, the predominant
294 oligosaccharide was $\text{Man}\alpha$ 1,6 $\text{Man}\beta$ 1,4 GlcNAc 1,4($\text{Fuc}\alpha$ 1,6) GlcNAc (Hogeland et al.,
295 1994). When BmNPV bacmids were used, recombinant IgG contained oligosaccharides
296 that were also predominantly $\text{Man}\alpha$ 1,6 $\text{Man}\beta$ 1,4 $\text{GlcNAc}\beta$ 1,4($\text{Fuc}\alpha$ 1,6) GlcNAc (77.5%)
297 (Park et al., 2009). These previous studies suggest that *B. mori* larvae cells may express
298 high levels of hydrolyzing enzyme that can catalyze a terminal α 1,3-linked mannose
299 residue. In this study, a $\text{Man}_2\text{GlcNAc}(\text{Fuc})\text{GlcNAc}$ structure was detected on 29.4% of
300 β 3GnT2 produced by silkworms.

301 In general, the galactosylated glycans are not a substrate for GlcNAcase, while
302 paucimannosidic forms are not a substrate for GalT. A balance of competitive rates
303 between both enzymes should be a key factor for obtaining complex glycans from insect
304 cells (Altmann et al., 1999). Additionally, we can find the Gal terminal residue on
305 $\text{Man}\alpha$ (1,3) branches with bisecting GlcNAc residues in silkworm larvae. However,
306 there were no biantennary complex-type structures that contained *N*-glycans of GlcNAc
307 residues on the $\text{Man}\alpha$ (1,6) branches, despite the availability of an acceptor substrate
308 GlcNAc for GlcNAcT II in silkworm larvae. In *N*-glycosylation biosynthesis, GlcNAcT
309 III can also play a regulatory role, as addition of the bisecting GlcNAc eliminates the
310 potential for α -mannosidase II, GlcNAcT II and core FucT in mammalian cells (Pristal
311 et al., 1997). Therefore, GlcNAcase activity also might interfere with the β 3GnT2
312 glycosylation process by GlcNAcT III in silkworm larvae.

313 From these analytical data, we summarize and propose the *N*-linked glycosylation
314 pathway illustrated in Fig. 4. The initial processing of *N*-glycans in the endoplasmic
315 reticulum and the Golgi complex of *T. ni* and silkworm is similar to in mammalian cell
316 lines. $\text{Man}_9\text{GlcNAc}_2$ is processed by α -mannosidase I to generate the $\text{Man}_5\text{GlcNAc}_2$
317 structure. In the general pathway, GlcNAc is added to the α 1,3-Man branch of
318 $\text{Man}_5\text{GlcNAc}_2$ by GlcNAcT I, after which two Man residues are removed by
319 α -mannosidase II to $\text{GlcNAcMan}_3\text{GlcNAc}_2$. However, alternative pathways may exist
320 in stably transformed *T. ni* cells and silkworm larvae. *N*-glycan intermediates with
321 terminal GlcNAc residues linked to the $\text{Man}\alpha(1,3)$ branch without bisecting GlcNAc
322 residues such as $\text{GlcNAcMan}_5\text{GlcNAc}_2$, $\text{GlcNAcMan}_3\text{GlcNAc}_2$, and
323 $\text{GlcNAcMan}_3\text{GlcNAc}(\text{Fuc})\text{GlcNAc}$, could not be detected by the HPLC mapping
324 method used in this study. This suggests the existence of substantial amounts of
325 insect-specific GlcNAcase that removes terminal *N*-acetylglucosamine residues.
326 Significant levels of non-fucosylated $\text{Man}_3\text{GlcNAc}_2$ and $\text{Man}_2\text{GlcNAc}_2$ exist in stably
327 transformed *T. ni* cells and silkworm larvae, respectively. Recently, α -mannosidase III
328 was isolated from Sf9 insect cells by Kawar et al (2001), which catalyzes $\text{Man}_5\text{GlcNAc}_2$
329 to $\text{Man}_2\text{GlcNAc}_2$ without the prior addition of a terminal GlcNAc residue. In addition, a
330 similar enzyme that could hydrolyze $\text{Man}_5\text{GlcNAc}_2\text{-PA}$ to $\text{Man}_{2-4}\text{GlcNAc}_2\text{-PA}$ was
331 found in various types of mouse cells and tissues (Chui et al., 1997). However, a
332 fucosyltransferase (FucT) that requires the presence of $\text{GlcNAc}\beta(1,2)$ on the $\text{Man}\alpha(1,3)$
333 branch for its action, has not been cloned from any lepidopteran insects (Tomiya et al.,
334 2004, Staudacher et al., 1998). This suggests that an alternative pathway from

335 $\text{Man}_5\text{GlcNAc}_2$ to $\text{Man}_3\text{GlcNAc}_2$ might be predominant for non-fucosylated
336 paucimannosidic structures in silkworm but have low activity in stably transformed *T.*
337 *ni* cells. Alternatively, fucosylated paucimannosidic structures might be processed
338 through the general pathway, based on the model that FucT requires the presence of
339 $\text{GlcNAc}\beta(1,2)$ on the $\text{Man}\alpha(1,3)$ branch (Staudacher et al., 1998). The α -1,3
340 fucosylated trimannosidic structure is processed by this general pathway in stably
341 transformed *T. ni* cells.

342 The presence of a bisecting structure such as
343 $\text{Gal}\beta 1,4\text{GlcNAc}\beta 1,2\text{Man}\alpha 1,3(\text{GlcNAc}\beta 1,4)(\text{Man}\alpha 1,6)\text{Man}\beta 1,4\text{GlcNAc}\beta 1,4\text{GlcNAc}$ is
344 not a typical structure for lepidopteran insect *N*-glycosylation. In this study, the Gal
345 terminal residue linked to the *N*-glycan was always in non-fucosylation by bisecting
346 GlcNAc residue in silkworm larvae. This is favorable for therapeutic antibody IgG
347 production, because antibody-dependent cellular cytotoxicity is enhanced by
348 defucosylation of complex type *N*-glycans (Shinkawa et al., 2003). Therefore, silkworm
349 larvae may be a useful host for producing human glycoproteins by improvement of
350 glycosylation pathways that include GlcNAcT II and sialyltransferase.

351 **Acknowledgements**

352 This work was supported by the Program of Basic Research Activities for Innovative
353 Biosciences (PROBRAIN), Japan.

354 **References**

- 355 Altmann, F., Schwihla, H., Staudacher, E., Glössl, J., März, L., 1995. Insect cells
356 contain an unusual, membrane-bound β -*N*-acetylglucosaminidase probably
357 involved in the processing of protein *N*-glycans. *J. Biol. Chem.* 270, 17344-17349.
- 358 Altmann, F., Staudacher, E., Wilson, I.B.H., März, L., 1999. Insect cells as hosts for the
359 expression of recombinant glycoproteins. *Glycoconj. J.* 16, 109-123.
- 360 Chui, D., Oh-Edo, M., Liao, Y.F., Panneerselvam, K., Lal, A., Marek, K.W., Freeze,
361 H.H., Moremen, K.W., Fukuda, M.N., Marth, J.D., 1997. α -Mannosidase-II
362 deficiency results in dyserythropoiesis and unveils an alternate pathway in
363 oligosaccharide biosynthesis. *Cell* 90, 157-167.
- 364 Dojima, T., Nishina, T., Kato, T., Ueda, H., Park, E.Y, 2009. Comparative study of
365 affinity-tagged proteins for efficient purification of recombinant secretory protein
366 expressed in silkworm larval hemolymph. *Bitechnol. Bioprocess Eng.* in press.
- 367 Hogeland, K.E. and Deinzer, M.L., 1994. Mass spectrometric studies on the *N*-linked
368 oligosaccharides of baculovirus-expressed mouse interleukin-3. *Biol. Mass*
369 *Spectrometer* 23, 218-224.
- 370 Hsu, T.A., Takahashi, Y., Tsukamoto, Y., Kato, K., Shimada, I., Masuda, K., Whiteley,
371 E.M., Finn, J.Q., Lee, Y.C., Betengaugh, M.J., 1997. Differential *N*-glycan patterns
372 of secreted and intracellular IgG produced in *Trichoplusia ni* cells. *J. Biol. Chem.*
373 272, 9062-9070.
- 374 Jenkins, N. and Curling, E.M., 1994. Glycosylation of recombinant proteins: problems
375 and prospects. *Enzyme Microb. Technol.* 16, 354-364.

376 Jenkins, N., Parekh, R.B., James, D.C., 1996. Getting the glycosylation right:
377 Implications for the biotechnology industry. *Nat. Biotechnol.* 14, 975-981.

378 Joshi, L., Davis, T.R., Mattu, T.S., Rudd, P.M., Dwek, R.A., Shuler, M.L., Wood, H.A.,
379 2000. Influence of baculovirus-host cell interactions on complex *N*-linked
380 glycosylation of a recombinant human protein. *Biotechnol. Prog.* 16, 650-656.

381 Kato, T., Murata, T., Usui, T., Park, E.Y., 2003. Improvement of GFP_{uv}-β3GnT2 fusion
382 protein production by suppressing protease in baculovirus expression system.
383 *Biosci. Biotechnol. Biochem.* 67, 2388-2395.

384 Kato, T., Murata, T., Usui, T., Park, E.Y., 2004. Comparative analysis of
385 GFP_{uv}-β1,3-*N*-acetylglucosaminyltransferase 2 production in two insect-cell-based
386 expression systems, *Protein Expr. Purif.* 35, 54-61.

387 Kato, T., Murata, T., Usui, T., Park, E.Y., 2005a. Improvement of the production of
388 GFP_{uv}-β1,3-*N*-acetylglucosaminyltransferase 2 fusion protein using a molecular
389 chaperone-assisted insect-cell-based expression system. *Biotechnol. Bioeng.* 89,
390 424-433.

391 Kato, T., Suzuki, M., Murata, T., Park, E.Y., 2005b. The effects of *N*-glycosylation sites
392 and the *N*-terminal region on the biological function of
393 β1,3-*N*-acetylglucosaminyltransferase 2 and its secretion. *Biochem. Biophys. Res.*
394 *Commun.* 329, 699-705.

395 Kawar, Z., Karaveg, K., Moremen, K.W., Jarvis, D.L., 2001. Insect cells encode a class
396 II α-mannosidase with unique properties. *J. Biol. Chem.* 276, 16335-16340.

397 Kulakosky, P.C., Hughes, P.R., Wood, H.A.,1998. *N*-linked glycosylation of a
398 baculovirus-expressed recombinant glycoprotein in insect larvae and tissue culture
399 cells. *Glycobiol.* 8, 741-745.

400 Murata, T., Inukai, T., Suzuki, M., Yamagishi, M., Usui, T., 1995. Facile enzymatic
401 conversion of lactose into lacto-*N*-tetraose and lacto-*N*-neotetrose. *Glycoconj. J.* 16,
402 189-195.

403 Murata, T., and Usui, T., 2006. Enzymatic synthesis of oligosaccharides and
404 neoglycoconjugates. *Biosci. Biotechnol. Biochem.* 70, 1049-1059.

405 Nakagawa, H., Kawamura, Y., Kato, K., Shimada, I., Arata, Y., Takahashi, N., 1995.
406 Identification of neutral and sialyl *N*-linked oligosaccharide structures from human
407 serum glycoproteins using three kinds of high-performance liquid chromatography.
408 *Anal. Biochem.* 226, 130-138.

409 Oganah, O.W., Freedman, R.B., Jenkins, N., Patel, K., Rooney, B.C., 1996. Isolation
410 and characterization of an insect cell line able to perform complex *N*-linked
411 glycosylation on recombinant proteins. *Biotechnol.* 14, 197-202.

412 Park, E.Y., Kageshima, A., Kwon, M.S., Kato, T., 2007. Enhancement production of
413 secretory β 1,3*N*-acetylglucosaminyltransferase 2 fusion protein into hemolymph of
414 *Bombyx mori* larvae using recombinant BmNPV bacmid integrated signal sequence.
415 *J. Biotechnol.* 129, 681-688.

416 Park, E.Y., Ishikiriya, M., Nishina, T., Kato, T., Yagi, H., Kato, K., Ueda, H., 2009.
417 Human IgG1 expression in silkworm larval hemolymph using BmNPV bacmids
418 and *N*-linked glycan structure, *J. Biotechnol.* 139, 108-114.

419 Pristal, J.L., Sarkar, M., Schacher, H., Marth, J.D., 1997. Isolation, characterization and
420 inactivation of the mouse *Mgat3* gene: the bisecting *N*-acetylglucosamine in
421 asparagine-linked oligosaccharides appears dispensable for viability and
422 reproduction. *Glycobiol.* 7, 45-56.

423 Rouslahti, E., 1989. Proteoglycans in cell regulation. *J. Biol. Chem.* 264, 13369-13372.

424 Shinkawa, T., Nakamura, K., Yamane, N., Saijo-Hosaka, E., Kanda, Y., Sakurada, M.,
425 Uchida, K., Anazawa, H., Satoh, M., Yamasaki, M., Hanai, N., Kenya, S., 2003.
426 The absence of fucose but not the presence of galactose or bisecting
427 *N*-acetylglucosamine of human IgG1 complex-type antibody-dependent cellular
428 cytotoxicity. *J. Biol. Chem.* 31, 3466-3473.

429 Shiraishi, N., Natsume, A., Togayachi, A., Endo, T., Akashima, T., Yamada, Y., Imai,
430 N., Nakagawa, S., Koizumi, K., Sekine, S., Narimatsu, H., Sasaki, K., 2001.
431 Identification and characterization of three novel
432 β 1,3-*N*-acetylglucosaminyltransferases structurally related to the
433 β 1,3-galactosyltransferase family. *J. Biol. Chem.* 276, 3498-3507.

434 Staudacher, E. and Marz, L., 1998. Strict order of (Fuc to Asn-linked GlcNAc)
435 fucosyltransferases forming core-difucosylated structure. *Glycoconj. J.* 15,355-360.

436 Takahashi, N., Nakagawa, H., Fujikawa, K., Kawamura, Y., Tomiya, N., 1995.
437 Three-dimensional elution mapping of pyridylaminated *N*-linked neutral and sialyl
438 oligosaccharides. *Anal. Biochem.* 226, 139-146.

439 Takahashi, N., and Kato, K., 2003. GALAXY (Glycoanalysis by the three axes of MS
440 and Chromatography): a web application that assists structural analysis of *N*-glycans.
441 Trends Glycosci. Glycotechnol. 15, 235-251.

442 Tomiya, N., Kurono, M., Ishihara, H., Tejima, S., Endo, S., Arata, Y., Takahashi, N.,
443 1987. Structural analysis of *N*-linked oligosaccharides by a combination of
444 glycopeptidase, exoglycosidases, and high-performance liquid chromatography.
445 Anal. Biochem. 163, 489-499.

446 Varki, A., 1993. Biological roles of oligosaccharides: all of the theories are correct.
447 Glycobiol. 3, 97-130.

448 Werner, R.G., Kopp, K., Schlueter, M., 2007. Glycosylation of therapeutic proteins in
449 different production systems. Acta Paediatr Suppl. 96, 17-22.

450 Yagi, H., Takahashi, N., Yamaguchi, Y., Kimura, N., Uchimura, K., Kannagi, R., Kato,
451 K., 2005. Development of structural analysis of sulfated *N*-glycans by
452 multidimensional high performance liquid chromatography mapping methods.
453 Glycobiol. 15, 1051-1060.

454

455

456 **Figure legends**

457 Fig. 1. Confirmation of GFP_{uv}-β3GnT2 produced by Tn-pXme11CNX6 cell line. Lane
458 A, cell culture supernatant detected using CBB; lane B, cell culture supernatant detected
459 by Molecular Image FX; lane C, purified GFP_{uv}-β3GnT2 by Ni²⁺ affinity
460 chromatography detected using CBB; lane D, lectin blotting of purified GFP_{uv}-β3GnT2
461 by Ni²⁺ affinity chromatography detected by ConA.

462 Fig. 2. Confirmation of GFP_{uv}-β3GnT2 produced in silkworm larval hemolymph
463 using rBmNPV bacmid. Lane A, silkworm larval hemolymph detected using CBB; lane
464 B, silkworm larval hemolymph detected by Molecular Image FX; lane C, 50%
465 ammonium sulfate precipitate of GFP_{uv}-β3GnT2 detected using CBB; lane D, eluent of
466 Ni²⁺ affinity chromatography detected using CBB; lane E, lectin blotting of Ni²⁺ affinity
467 chromatography eluent detected by ConA; lane F, purified GFP_{uv}-β3GnT2 by size
468 exclusion chromatography from eluent of Ni²⁺ affinity chromatography detected using
469 CBB.

470 Fig. 3. *N*-glycosylation profiles of recombinant β3GnT2 expressed in *T. ni* cell line
471 and silkworm larvae on an ODS column. The purified protein was digested with
472 glycoamidase A to release *N*-glycans. The reducing ends of the *N*-glycans were
473 derivatized with 2-aminopyridine. The epidemic by-products of the pyridylation
474 reaction are indicated with prime, e.g. h' and i'.

475 Fig. 4. Proposed *N*-glycan processing pathway in the *T. ni* cell line and silkworm
476 larvae. Open and closed arrows indicate pathway of silkworm larvae and *T. ni* cell line,

477 respectively. *N*-glycans enclosed by dotted-lines are not detected by the HPLC

478 mapping.

479

1 Table 1

2 Purification of recombinant β 3GnT2 from Tn-pXme11CNX6 by Ni^{2+} affinity chromatography.

Sample	Volume (ml)	Total β 3GnT (mU)	Total protein (mg)	Specific activity (mU/mg)	Recovery (%)
Culture supernatant	280	3,080	756	4.07	100
Flowthrough	555	1,665	821	2.03	54.0
Wash	75	465	73.2	6.35	15.1
Elution pool	16	272	1.28	212.5	8.83

3

4

1 Table 2

2 Purification of recombinant β 3GnT2 from silkworm larval hemolymph.

Step	Volume (ml)	Total β 3GnT (mU)	Total protein (mg)	Specific activity (mU/mg)	Purification (-fold)	Recovery (%)
Hemolymph	25	800	1550	0.52	1	100
50 % (NH ₄) ₂ SO ₄ precipitate	25	275	113	2.43	4.67	34.4
Ni ²⁺ affinity chromatography	0.75	39.8	0.81	49.1	94.4	5.0
Size exclusion chromatography	7.0	40	0.479	80.8	155.4	5.0

Table 3
Proposed structures of *N*-glycan forms from recombinant β 3GnT2 expressed in stably transformed *T. ni* cell and silkworm.

Peak	GU (ODS)	GU (Amide)	Molecular mass ^a	Structure	Relative Quantity (%) ^b	
					Silk worm	<i>T. ni</i> cell
a	5.1	9.7	1962	Man α 1-2Man α 1 ₆	4.5	6.8
				Man α 1-2Man α 1 ₃		
				Man α 1-2Man α 1-2Man α 1 ₃		
				Man α 1-2Man α 1 ₆		
b	5.4	9.0	1800	Man α 1 ₆	3.9	-
				Man α 1 ₃		
				Man α 1-2Man α 1-2Man α 1 ₃		
				Man α 1-2Man α 1 ₆		
c1 ^c	5.9	7.1	1475	Man α 1 ₆	-	5.2
				Man α 1 ₃		
				Man α 1-2Man α 1 ₃		
				Man α 1 ₆		
c2 ^c	5.9	8.0	1637	Man α 1 ₆	-	1.5
				Man α 1 ₃		
				Man α 1-2Man α 1-2Man α 1 ₃		
				Man α 1 ₆		
d	7.1	6.1	1313	Man α 1 ₆	0.9	5.9
				Man α 1 ₃		
				Man α 1 ₆		
				Man α 1 ₃		
e	7.3	4.3	988	Man α 1 ₆	-	11.0
				Man α 1 ₃		
				Man α 1 ₆		
				Man α 1 ₃		
f	7.4	3.3	827	Man α 1 ₆	14.0	4.0
				Man α 1 ₃		
				Man α 1 ₆		
				Man α 1 ₃		
g+(g')	8.7(5.8)	5.6	1282	Man α 1 ₆	-	36.0
				Man α 1 ₃		
				Fuc α 1 ₆		
				Fuc α 1 ₃		
h+(h')	10.0(7.4)	4.7	1135	Man α 1 ₆	-	22.2
				Man α 1 ₃		
				Fuc α 1 ₆		
				Fuc α 1 ₃		
i+(i')	10.1(7.7)	3.5	973	Man α 1 ₆	29.4	-
				Man α 1 ₃		
				Fuc α 1 ₆		
				Fuc α 1 ₃		
j	10.4	5.1	1395	Man α 1 ₆	16.2	-
				GlcNAc β 1-4Man α 1 ₃		
				GlcNAc β 1-2Man α 1 ₃		
				Man α 1 ₆		
k	10.7	5.8	1555	Man α 1 ₆	21.3	-
				GlcNAc β 1-4Man α 1 ₃		
				GlcNAc β 1-2Man α 1 ₃		
				Gal β 1-4GlcNAc β 1-2Man α 1 ₃		
others					12.5	11.5

^a Average mass calculated from *m/z* values of [M+H]⁺ and/or [M+Na]⁺ ions for PA-oligosaccharides.

^b Molar percent of each glycan was calculated on the basis of peak areas in Fig. 3.

^c Molar percent of each glycan was calculated on the basis of peak areas in the elution profile on the amide column.

5 Table 4

6 Glycosylation of β 3GnT2 by Tn-pXme11CNX6 and silkworm larvae.

Glycan type (%)	Tn-pXme11CN X6	Silkworm larvae
High mannosidic <i>N</i> -glycan	19.4	9.3
Paucimannosidic <i>N</i> -glycan	73.2	43.4
GlcNAc residue on Man α (1,3) branch	ND	16.2
Gal residue on Man α (1,3) branch	ND	21.3
Fucosylated <i>N</i> -glycans	58.2	29.4

7







